



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-043
Job Sheet 178538



Part No: D2282-043

Job Qty: 25 ea

Part Name: Saddle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 8/17/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		8/17/18	0.00	0.00	Start Up Large Fab-1		DYC 18/07/24
100	Large Fab	25 pcs		8/17/18	0.00	10.29	Large Fab 1		DYC 18/07/30
120	QC	25 pcs		8/17/18	0.00	0.00	QC9		Q
160	Packaging	25 pcs		8/17/18	0.00	0.00	Packaging3	DAS 53	JUL 30 2018
170	QC21-SA	25 Ea		8/17/18	0.00	0.00	QC21		

Part Op 100 - 1-Weld as per D2282-043 Saddle Assembly A/RER316L SS Filling Rod M1365859-89 Dwg Rev: E Grind
Descriptions: weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE
PAD TO BUFF PART***
160 - LOCATION : GA

GA118

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2281	Jack Saddle	25 Ea (1 ea)	90-Start up Operation	5082046
D2282-7	Tube	50 Ea (2 ea)	90-Start up Operation	5090290

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2281	25	1	0
	D2282-7	50	0	0

Part Specifications

Specifications could not be found.



Container No: S095463



Part: D2282 - 043

Job No: 178538

Serial No/Batch: S095463

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 07/24/18